

LOCKOUT TAGOUT

YOUR LIFE DEPENDS ON IT

According to **OSHA**, following proper lockout/tagout procedures prevents an estimated **120 fatalities and 50,000 injuries** each year. Learn how to lockout/tagout and avoid unnecessary risk.

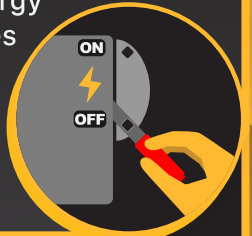
1 Notify all employees about the required lockout



2 Shut down equipment using normal stopping procedure

STOP

3 Locate and isolate equipment from all energy sources



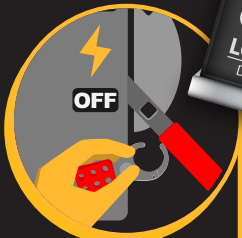
9 Once work is completed, notify all employees



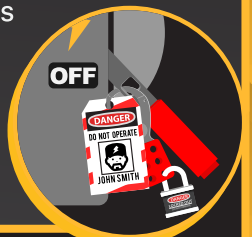
4 Release any stored energy



8 Remove the lockout device



5 Lockout all switches and controls with assigned locks and tags



7 Perform servicing



6 After ensuring that no personnel are exposed, operate the normal operating controls to make sure equipment won't operate

RETURN EQUIPMENT TO 'OFF' STATE AFTER TEST

START?